

# INDUSTRIAL TANKS



Safety + Quality = Production



# INDUSTRIAL STORAGE

Paso Robles Tank Inc. (PRT) is an industry leader with in-house capabilities to design, engineer, fabricate, erect, and coat your tank. Our staff includes personnel who have 30+ years in the tank industry, and work tirelessly to provide the highest quality tank products. At Paso Robles Tank, Inc. our company motto is **SAFETY + QUALITY = PRODUCTION**. We practice this daily, and our EMR rating of less than 0.75 for the last four years confirms our dedication to safety. Our experienced field erection and painting crews are equipped to provide quality work.



PRT provides turnkey services including grading, piping, seismic upgrades, tank foundations, tank construction, tank coatings, and cathodic protection systems to meet specific job requirements for our customers. PRT turnkey operations also include engineering, project management, field supervision, project construction, and serviceability.

## Safety First

Paso Robles Tank (PRT) stays true to its motto "safety + quality = production." We go the extra distance to have our employees think safety first. The top-down dedication of PRT management to employee well-being allows us to proudly say we have the lowest EMR safety rating in the tank building industry. PRT keeps employees working year-round safely and productively, making us the most competitive tank builder on the west coast.

# Repairs and Maintenance of API 650 and 653 Tanks (Oil and Gas Industries)

## Bottom Replacements

- Fractional to Full Bottom Tank Replacements
- New Bottom with Leak Detection Liner
- Annular Plate Replacement
- Certified API 650 and 653 Inspection and Evaluation of Tanks
- Full Life Cycle Solutions for Your Tank Needs

## Shell Patches or Replacements

- Leader in Industrial Knowledge of Shell Repairs
- Replacements of Individual Plates or Complete Rings
- Pre and Post Weld Heat Treating
- Additional Shell Rings for Added Storage
- Shell Stiffening and Stabilization

## Roof Plate Repair and Replacement

- Structural Repair
- Roof Reshaping
- Floating Roof Repair
- Roof Plate Replacement



## Tank Jacking and Lining

Lifting of tanks to allow necessary modifications is considered major repair by API 653 standards. PRT has the expertise to analyze the stresses involved and engineer a detailed and safe lifting plan and execution.

- Install New or Repair Outdated Foundations
- Under-Bottom Inspection
- Under-Bottom Coating
- Tank Relocation
- Installation of Double Bottom Tanks
- Correct Abnormal Tank Settlement



## Foundation Added or Repaired

- New Foundation for Existing Tank
- Foundation Repair
- Placement of Concrete Slabs with Leak Detection Under Existing Tanks



# Modifications

## New Floating Roofs in Existing Tanks

- Steel Floating Roof Repair
- Internal and External Pontoon Floating Roofs

## Cathodic Protection

- Impressed Current
- Sacrificial Anode

## Design Upgrades

- Wind Girder Modifications and Additions
- Nozzles
- Stilling Wells, Gage Poles
- Additional Capacity
- Floating Roofs
- Pipe and Hose Drains
- Gages and Vents
- Rolling and Fixed Ladders
- Stairways and Fixed Platforms
- Seismic Upgrades
- Nozzle modifications per API 650 guidelines
- Install Foam Dams, Piping Systems and Drains

## Storage Capacity

- Low Profile Seals
- Mesa Bottoms



# Coatings and Linings

## Exterior Coating System Restoration or Replacement

- Full Range of Surface Preparation Methods and Paint Systems
- Containment of Surface Preparation and Paint Operations where Required

## Internal Linings

- Repairs
- Replacements and Additions
- Reinforced Lay-up and Spray-up

## Shop Painting

- Pre-Construction Primers
- Standard Primers
- Intermediate Coatings

## Technical Support

Experienced coating professionals provide:

- Required Evaluations
- Required Procedures
- Specially Trained Personnel
- Specialty Equipment





# PASO ROBLES TANK, INC.

Paso Robles Tank, Inc. is a full service tank contractor serving the Western United States. Our staff and field crews have hundreds of cumulative years of tank building and coating experience. Our employees bring a wealth of experience from all over the world.

Our motto is: Safety + Quality = Production. We live by this philosophy and practice it daily.

Paso Robles Tank, Inc. is a mid-sized company, an advantage we use to deliver the highest quality and service to our customers. We utilize every piece of automation and state of the art machinery, while still working with customers on a personal level to make sure project goals exceed expectations.

Our team of talented personnel will provide the services you need to get the job done from start to finish: turn-key design, fabrication, shop coating, field erection and field coating. Paso Robles Tank, Inc. has in-house engineers who can stamp and certify all of our calculations and drawings. We also coordinate the tie-in piping, venting accessories, sensors and cathodic protection when necessary.

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